



OFFICE OF STATEWIDE HEALTH PLANNING AND DEVELOPMENT  
FACILITIES DEVELOPMENT DIVISION

**APPLICATION FOR OSHPD SPECIAL SEISMIC  
CERTIFICATION PREAPPROVAL (OSP)**

OFFICE USE ONLY

APPLICATION #: OSP – 0406-10

**OSHPD Special Seismic Certification Preapproval (OSP)**

Type: ☐ New ☒ Renewal

**Manufacturer Information**

Manufacturer: Carrier Corporation

Manufacturer's Technical Representative: Anthony Molavi

Mailing Address: 9701 Old Statesville Road, Charlotte, NC 28269

Telephone: (704) 921-3976 Email: Anthony.Molavi@carrier.utc.com

**Product Information**

Product Name: Carrier Model AquaEdge 23XRV Water Cooled Chiller

Product Type: Water Cooled Chillers

Product Model Number: 23XRV Frame 2, 3, 4, and 5

(List all unique product identification numbers and/or part numbers)

General Description: 23XRV is a water-cooled chiller. Seismic enhancements made to the test units and required to address the anomalies observed during the tests shall be incorporated into the production units.

Mounting Description: Rigid floor mounted or vibration spring isolated with snubbers floor mounted

**Applicant Information**

Applicant Company Name: Carrier Corporation

Contact Person: Anthony Molavi

Mailing Address: 9701 Old Statesville Road, Charlotte, NC 28269

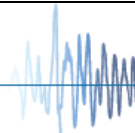
Telephone: (704) 921-3976 Email: Anthony.Molavi@carrier.utc.com

I hereby agree to reimburse the Office of Statewide Health Planning and Development review fees in accordance with the California Administrative Code, 2016.

Signature of Applicant: Anthony Molavi Date: 11/30/2016

Title: Engineering Manager Company Name: Carrier Corporation

"Access to Safe, Quality Healthcare Environments that Meet California's Diverse and Dynamic Needs"





**OFFICE OF STATEWIDE HEALTH PLANNING AND DEVELOPMENT  
FACILITIES DEVELOPMENT DIVISION**

**California Licensed Structural Engineer Responsible for the Engineering and Test Report(s)**

Company Name: Buehler & Buehler Structural Engineers, Inc.

Name: Scott R. Hooker, S.E. California License Number: 3937 / Structural

Mailing Address: 600 Q Street, Sacramento, CA 95811

Telephone: (916) 443-0303 Email: shooker@bbse.com

**Supports and Attachments Preapproval**

☐ Supports and attachments are preapproved under OPM-  
(Separate application for OSHPD Preapproval of Manufacturer's Certification (OPM) of Supports and attachments is required)

☒ Supports and attachments are not preapproved

**Certification Method**

☐ Testing in accordance with: ☒ ICC-ES AC156

☐ Other (Please Specify): \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

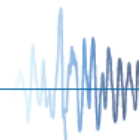
**Testing Laboratory**

Company Name: University at Buffalo, SEESL

Contact Name: Mark Pitman

Mailing Address: Department of Civil, Structural, and Environmental Engineering, University at Buffalo, State  
University of New York, Buffalo, NY 14260-4300

Telephone: (716) 645-5400 Email: mpitman@eng.buffalo.edu





# OFFICE OF STATEWIDE HEALTH PLANNING AND DEVELOPMENT FACILITIES DEVELOPMENT DIVISION

## Seismic Parameters

Design in accordance with ASCE 7-10 Chapter 13: ☒ Yes ☐ No

Design Basis of Equipment or Components ( $F_p/W_p$ ) = 1.44 for rigid, 4.5 for isolated

$S_{DS}$  (Design spectral response acceleration at short period, g) = 2.00

$a_p$  (In-structure equipment or component amplification factor) = 1.0 for rigid, 2.5 for isolated

$R_p$  (Equipment or component response modification factor) = 2.5 for rigid, 2.0 for isolated

$\Omega_0$  (System overstrength factor) = 2.0

$I_p$  (Importance factor) = 1.5

$z/h$  (Height factor ratio) = 1.0

Equipment or Component Natural Frequencies (Hz) = See Attachments

Overall dimensions and weight (or range thereof) = See Attachments

Equipment or Components @ grade designed in accordance with ASCE 7-10 Chapter 15: ☐ Yes ☒ No

Design Basis of Equipment or Components ( $V/W$ ) = \_\_\_\_\_

$S_{DS}$  (Design spectral response acceleration at short period, g) = \_\_\_\_\_

$S_{D1}$  (Design spectral response acceleration at 1 second period, g) = \_\_\_\_\_

$R$  (Response modification coefficient) = \_\_\_\_\_

$\Omega_0$  (System overstrength factor) = \_\_\_\_\_

$C_d$  (Deflection amplification factor) = \_\_\_\_\_

$I_p$  (Importance factor) = 1.5

Height to Center of Gravity above base = \_\_\_\_\_

Equipment or Component Natural Frequencies (Hz) = \_\_\_\_\_

Overall dimensions and weight (or range thereof) = \_\_\_\_\_

Tank(s) designed in accordance with ASME BPVC, 2015: ☐ Yes ☒ No

## List of Attachments Supporting Special Seismic Certification

☒ Test Report(s) ☒ Drawings ☐ Calculations ☒ Manufacturer's Catalog

☐ Other(s) (Please Specify): \_\_\_\_\_

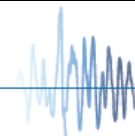
## OSHPD Approval (For Office Use Only) – Approval Expires on December 31, 2022

Signature: M. R. Karim Date: 2/6/2017

Print Name: M. R. Karim Title: SHFR

Special Seismic Certification Valid Up to :  $S_{DS}$  (g) = 2.0  $z/h$  = 1.0

Condition of Approval (if applicable): \_\_\_\_\_





Special Seismic Certification  
 OSHPD Preapproval OSP-0406-10  
 Carrier 23XRV Product Line



**Table 1. 30XRV Approved Unit List**

Model Number	Frame Size	Nominal Tons	Tested/ Interpolated	Length (in)	Width (in)	Height (in)	Operating Weight (lbs)
23XRVA1	2	300	Extrapolated	156.5	46.5	152	14,495
23XRVA2							
23XRVA3							
23XRVA4							
23XRVA5							
23XRVA6							
23XRVB1		300	Interpolated	177	46.5	152	15,244
23XRVB2							
23XRVB3							
23XRVB4							
23XRVB5							
23XRVB6							
23XRV30	3	350	Interpolated	197	79	87	18,247
23XRV31							
23XRV32							
23XRV35							
23XRV36							
23XRV37							
23XRV40	4	450	Interpolated	196.75	80	90.5	21,402
23XRV41							
23XRV42							
23XRV45							
23XRV46							
23XRV47							
23XRV50	5	550	Interpolated	195	80	90.5	24,170
23XRV51							
23XRV52							



Special Seismic Certification  
OSHPD Preapproval OSP-0406-10  
Carrier 23XRV Product Line



**Table 2. Certified Sub-Component List: 23XRV**

Compressor					
Frame Type	Part #	Weight (lb)	Manufacturer	Material	Interpolated / Tested
P	1TP3002/3003	2759	Carrier	Carbon Steel	UUT-1
Q	1TQ3002/3003	3488	Carrier	Carbon Steel	UUT-3
R	1TR3002/3003	4150	Carrier	Carbon Steel	UUT-2 & UUT-4

Motor					
Motor Type	Part #	Weight (lb)	Manufacturer	Material	Interpolated / Tested
J	5TP0415	277	Baldor	Carbon Steel	UUT-1
H	5TP0415	277	Baldor	Carbon Steel	Interpolated
P	5T8PRQ21	602	Baldor	Carbon Steel	Interpolated
Q	5T8QRQ21	716	Baldor	Carbon Steel	Interpolated
R	5T8RRQ21	716	Baldor	Carbon Steel	UUT-2 & UUT-4
S	5T8SRQ21	716	Baldor	Carbon Steel	Interpolated
T	5T8TRQ21	716	Baldor	Carbon Steel	Interpolated
U	5T8URQ21	716	Baldor	Carbon Steel	Interpolated
V	5T8VRQ21	716	Baldor	Carbon Steel	UUT-3

VFD/Control Panel						
Part No.	VFD Drive Amperage (A)		Weight (lb)	Manufacturer	Material	Interpolated / Tested
23XR033500FA	335 in	335 out	1029	Rockwell	Carbon Steel	UUT-1
23XR033500FB	230 in	230 out	1029	Rockwell	Carbon Steel	Interpolated
23XR04021301	230 in	230 out	1029	Rockwell	Carbon Steel	Interpolated
23XR04001301	389 in	389 out	1029	Rockwell	Carbon Steel	Interpolated
23XR04001301	445 in	445 out	1029	Rockwell	Carbon Steel	Interpolated
23XR04021303	469 in	469 out	1029	Rockwell	Carbon Steel	Interpolated
23XR04021301	230 in	230 out	1650	Rockwell	Carbon Steel	Interpolated
23XR04001306	389 in	389 out	1650	Rockwell	Carbon Steel	Interpolated
23XR04001304	440 in	442 out	1650	Rockwell	Carbon Steel	UUT-2, UUT-3, UUT-4
23XR04001306	445 in	445 out	1650	Rockwell	Carbon Steel	Interpolated
23XR04001305	520 in	442 out	1650	Rockwell	Carbon Steel	Interpolated
23XR04001307	600 in	600 out	1650	Rockwell	Carbon Steel	Interpolated

\* Whitepath manufactures low-voltage components. Rockwell manufactures high-voltage components.

\* Control box assembled by Whitepath and VFD manufactured by Rockwell

Oil Vaporizer & Sump					
Model #	Weight (lb)	Model #	Manufacturer	Material	Interpolated / Tested
23XR04018301	693	TP	Carrier	Carbon Steel	UUT-1
23XR04010601	693	TQ	Carrier	Carbon Steel	Interpolated
23XR04010601	693	TR	Carrier	Carbon Steel	UUT-2, UUT-3 & UUT-4

Oil Pump					
Part Number	Capacity (GPH)	Weight (lb)	Manufacturer	Material	Interpolated / Tested
23XR05003201	0.05	7	Tuthill	Carbon Steel	UUT-1, UUT-2, UUT-3, UUT-4

Muffler (including discharge pipe)					
Part Number	Capacity	Weight (lb)	Manufacturer	Material	Interpolated / Tested
23XR14006301	N/A	584	Carrier	Carbon Steel	UUT-1
23XR34006901	N/A	597	Carrier	Carbon Steel	UUT-3
23XR54009301	N/A	747	Carrier	Carbon Steel	UUT-2, UUT-4

Economizer					
Part Number	Capacity	Weight (lb)	Manufacturer	Material	Interpolated / Tested
23XR24002101	N/A	174	Carrier	Carbon Steel	UUT-1
23XR54002101	N/A	542	Carrier	Carbon Steel	UUT-2, UUT-3, UUT-4



Special Seismic Certification  
 OSHPD Preapproval OSP-0406-10  
 Carrier 23XRV Product Line



**Table 2. Certified Sub-Component List: 23XRV cont**

Heat Exchanger (Cooler) and Heat Exchanger (Condenser)						
Frame	Size	Weight (lb)		Manufacturer	Material	Interpolated / Tested
		Cooler	Condenser			
2	A1	3904	5068	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	A2	4009	5237	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	A3	4182	5391	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	A4	4315	5652	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	A5	4520	5769	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	A6	4725	6007	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	B1	4236	5485	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	B2	4352	5677	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	B3	4558	5853	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	B4	4706	6037	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	B5	4946	6296	Carrier	Carbon Steel Shell / Cooper Tubes	Extrapolated
	<b>B6</b>	<b>5117</b>	<b>6558</b>	<b>Carrier</b>	<b>Carbon Steel Shell / Cooper Tubes</b>	<b>UUT-1</b>
3	30	5012	4481	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	31	5261	4761	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	32	5523	5044	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	35	5385	5497	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	36	5669	5815	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	<b>37</b>	<b>5967</b>	<b>6139</b>	<b>Carrier</b>	<b>Carbon Steel Shell / Cooper Tubes</b>	<b>UUT-2</b>
4	40	6321	6327	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	41	6558	6600	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	42	6766	6871	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	45	6909	7031	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	46	7181	7343	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	<b>47</b>	<b>7421</b>	<b>7654</b>	<b>Carrier</b>	<b>Carbon Steel Shell / Cooper Tubes</b>	<b>UUT-3</b>
5	50	7553	7863	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	51	7870	8135	Carrier	Carbon Steel Shell / Cooper Tubes	Interpolated
	<b>52</b>	<b>8069</b>	<b>8391</b>	<b>Carrier</b>	<b>Carbon Steel Shell / Cooper Tubes</b>	<b>UUT-4</b>

Waterbox (Cooler / Condenser)					
Frame	Waterbox Type		Manufacturer	Material	Interpolated / Tested
	Nozzle In Head (NIH) Weight (lb)	Marine Water Box (MWB) Weight (lb)			
2	265	-	Macor	Carbon Steel	UUT-1
	-	812	Macor	Carbon Steel	Interpolated
3	636	860	Macor	Carbon Steel	Interpolated
4	1007	-	Macor	Carbon Steel	UUT-3
	-	2162	Macor	Carbon Steel	Interpolated
5	1316	-	Macor	Carbon Steel	Interpolated
	-	2655	Macor	Carbon Steel	UUT-4



## UUT-1 Test Summary

**Testing Lab:** University at Buffalo  
**Testing Report:** No. UB CSEE/SEESL-2014-12 dated July 2, 2014  
**Testing Unit Num:** UUT-1

Model Number	Tonnage	Operating Weight (lbs)	Mounting	Excitation Direction	Frequency* (Hz)	Length (in)	Width (in)	Height (in)
23XRVB6B6EPJR35_	300	13,770	Rigid Mount at Base	X	15.0	181.75	46.4	89
				Y	8.8			
				Z	21.0			

\* Frequencies are for units prior to ICC ES AC-156 testing.

Model Number is based on nomenclature from the 2014 Catalog

Identification No.	Attachment Method	Seismic Parameters							
		Building Code	Test Criteria	S <sub>ds</sub> (g)	z/h	Horizontal		Vertical	
23XRVB6B6EPJR35	Hard mount	CBC 2016	AC 156	2.00	1.0	3.2g	2.4g	1.33g	0.54g
(4) 3/4" Ø Grade 8 bolts per leg (4 total legs)									



Figure 1: Unit on the shake table

Notes: The UUTs were full of contents during the test.  
 After the test, the UUT was functional and the structural integrity of the component attachment and force-resisting systems was maintained.

## UUT-1 Summary Sub-Component List Tested

Sub-Component	Part Number	Manufacturer	Material
Compressor	1TP3002/3003	Carrier	Carbon Steel
Cooler	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Condenser	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Motor	5TP0415	Baldor	Carbon Steel
VFD/Control Box	23XR033500FA	Rockwell	Carbon Steel
Oil Vaporizer & Sump	23XR04018301	Carrier	Carbon Steel
Oil Pump	23XR05003201	Tuthill	Carbon Steel
Muffler	23XR1400	Carrier	Carbon Steel
Economizer	23XR2400	Carrier	Carbon Steel
Waterbox - NIH	See Nomenclature	Macor	Carbon Steel
Seismic Strap / Bracket	19XB45002301 / 23XR05011801-01	Carrier	Carbon Steel

## UUT-2 Test Summary

**Testing Lab:** University at Buffalo  
**Testing Report:** No. UB CSEE/SEESL-2010-11 dated November 18, 2010  
**Testing Unit Num:** UUT-2

Model Number	Tonnage	Operating Weight (lbs)	Mounting	Excitation Direction	Frequency* (Hz)	Length (in)	Width (in)	Height (in)
23XRV3737NRVAA5_	400	20,223	Base with Isolators	X	2.7	184.75	76	86.625
				Y	2.0			
				Z	2.8			

\* Frequencies are for units prior to ICC ES AC-156 testing.

Model Number is based on nomenclature from the 2009 Catalog

Identification No.	Attachment Method	23XRV3737NRVAA5 Vibration spring isolatd with snubbers (4) 1" Ø bolts per leg (4 total legs) (4) Spring Isolator and (8) Seismic Snubbers	Seismic Parameters						
			Building Code	Test Criteria	S <sub>DS</sub> (g)	z/h	Horizontal		Vertical
							A <sub>FLX-H</sub>	A <sub>RIG-H</sub>	A <sub>FLX-V</sub>
			CBC 2016	AC 156	2.00	1.0	3.2g	2.4g	1.33g



Figure 1: Unit on the shake table

Notes: The UUTs were full of contents during the test.

After the test, the UUT was functional and the structural integrity of the component attachment and force-resisting systems was maintained.

## UUT-2 Summary Sub-Component List Tested

Sub-Component	Part Number	Manufacturer	Material
Compressor	1TR3002/3003	Carrier	Carbon Steel
Cooler	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Condenser	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Motor	5T8RRQ21	Baldor	Carbon Steel
VFD/Control Box	23XR04001304	Rockwell	Carbon Steel
Oil Vaporizer & Sump	23XR04010601	Carrier	Carbon Steel
Oil Pump	23XR05003201	Tuthill	Carbon Steel
Muffler	23XR54009301	Carrier	Carbon Steel
Economizer	23XR54002101	Carrier	Carbon Steel
Waterbox - NIH	See Nomenclature	Macor	Carbon Steel
Seismic Strap / Bracket	19XB45002301 / 23XR05011801-01	Carrier	Carbon Steel
Spring Isolator	SLF-4-8400	Mason	Carbon Steel
Seismic Snubber	Z1011-25000	Mason	Carbon Steel



### UUT-3 Test Summary

Testing Lab: University at Buffalo  
Testing Report: No. UB CSEE/SEESL-2014-12 dated July 2, 2014  
Testing Unit Num: UUT-3

Model Number	Tonnage	Operating Weight (lbs)	Mounting	Excitation Direction	Frequency* (Hz)	Length (in)	Width (in)	Height (in)
23XRV4747ERVAA50	550	20,370	Rigid Mount at Base	X	6.8	175.25	83.75	90.75
				Y	10.8			
				Z	22.4			

\* Frequencies are for units prior to ICC ES AC-156 testing.

Model Number is based on nomenclature from the 2014 Catalog

Identification No.	Attachment Method	Seismic Parameters							
		Building Code	Test Criteria	S <sub>DS</sub> (g)	z/h	Horizontal		Vertical	
23XRV4747ERVAA50	Hard mount	CBC 2016	AC 156	2.00	1.0	3.2g	2.4g	1.33g	0.54g
(4) 3/4"Ø Grade 8 bolts per leg (4 total legs)									



Figure 1: Unit on the shake table

Notes: The UUTs were full of contents during the test.  
After the test, the UUT was functional and the structural integrity of the component attachment and force-resisting systems was maintained.

### UUT-3 Summary Sub-Component List Tested

Sub-Component	Part Number	Manufacturer	Material
Compressor	1TQ3002/3003	Carrier	Carbon Steel
Cooler	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Condenser	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Motor	5T8VRQ21	Baldor	Carbon Steel
VFD/Control Box	23XR04001304	Rockwell	Carbon Steel
Oil Vaporizer & Sump	23XR04010601	Carrier	Carbon Steel
Oil Pump	23XR05003201	Tuthill	Carbon Steel
Muffler	23XR34006901	Carrier	Carbon Steel
Economizer	23XR54002101	Carrier	Carbon Steel
Waterbox - NIH	See Nomenclature	Macor	Carbon Steel
Seismic Strap / Bracket	19XB45002301 / 23XR05011801-01	Carrier	Carbon Steel

### UUT-4 Test Summary

Testing Lab:	University at Buffalo
Testing Report:	No. UB CSEE/SEESL-2010-11 dated November 18, 2010
Testing Unit Num:	UUT-4

Model Number	Tonnage	Operating Weight (lbs)	Mounting	Excitation Direction	Frequency* (Hz)	Length (in)	Width (in)	Height (in)
23XRV5252NRVAA3	550	25,093	Base with Isolators	X	4.5	172.5	83.75	90.75
				Y	4.0			
				Z	6.9			

\* Frequencies are for units prior to ICC ES AC-156 testing.

Model Number is based on nomenclature from the 2009 Catalog

Identification No.	Attachment Method	Seismic Parameters							
		Building Code	Test Criteria	S <sub>DS</sub> (g)	z/h	Horizontal		Vertical	
23XRV5252NRVAA3	Vibration spring isolatd with snubbers	CBC 2016	AC 156	2.00	1.0	3.2g	2.4g	1.33g	0.54g
(4) 1" Ø bolts per leg (4 total legs)									
(4) Spring Isolator and (8) Seismic Snubbers									



Figure 1: Unit on the shake table

Notes: The UUTs were full of contents during the test.

After the test, the UUT was functional and the structural integrity of the component attachment and force-resisting systems was maintained.

### UUT-4 Summary Sub-Component List Tested

Sub-Component	Part Number	Manufacturer	Material
Compressor	1TR3002/3003	Carrier	Carbon Steel
Cooler	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Condenser	See Nomenclature	Carrier	Carbon Steel Shell / Cooper Tubes
Motor	5T8RRQ21	Baldor	Carbon Steel
VFD/Control Box	23XR04001304	Rockwell	Carbon Steel
Oil Vaporizer & Sump	23XR04010601	Carrier	Carbon Steel
Oil Pump	23XR05003201	Tuthill	Carbon Steel
Muffler	23XR54009301	Carrier	Carbon Steel
Economizer	23XR54002101	Carrier	Carbon Steel
Waterbox - MWB	See Nomenclature	Macor	Carbon Steel
Seismic Strap / Bracket	19XB45002301 / 23XR05011801-01	Carrier	Carbon Steel
Spring Isolator	SLF-4-9540	Mason	Carbon Steel
Seismic Snubber	Z1011-25000	Mason	Carbon Steel