

OFFICE USE ONLY APPLICATION FOR OSHPD SPECIAL SEISMIC **CERTIFICATION PREAPPROVAL (OSP) APPLICATION #:** OSP - 0491 - 10 **OSHPD Special Seismic Certification Preapproval (OSP)** New □ Renewal **Manufacturer Information** Grundfos Manufacturer: Manufacturer's Technical Representative: Alan Cutruzzula, PE Mailing Address: 5900 E Shields Avenue, Fresno, CA 93727 Telephone: (559) 294-3044 Email: acutruzzula@grundfos.com **Product Information** Product Name: Control MPC Product Type: Control Panels Product Model Number: See Attachment (List all unique product identification numbers and/or part numbers) Controller, fuse holders and fuses, surge protector, control transformer, main disconnect General Description: switch, motor disconnect switch, various switches and pilot devices, relays, VFD and filter/fan Mounting Description: Rigid base mount **Applicant Information** Applicant Company Name: The VMC Group Contact Person: John Giuliano Mailing Address: 113 Main Street, Bloomingdale, NJ 07403 Telephone: (973) 8388-1780 Email: john.giuliano@thevmcgroup.com I hereby agree to reimburse the Office of Statewide Health Planning and Development review fees in accordance with the California Administrative Code, 2016. Signature of Applicant: Date: 11/29/16 President Company Name: The VMC Group

"Access to Safe, Quality Healthcare Environments that Meet California's Diverse and Dynamic Needs"





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OFFICE OF STATEWIDE HEALTH PLANNING AND DEVELOPMENT FACILITIES DEVELOPMENT DIVISION

Seismic Parameters
Design in accordance with ASCE 7-10 Chapter 13: ☐ Yes ☐ No
Design Basis of Equipment or Components $(F_p/W_p) = 1.88 \text{ (Sds 2.5 g)}, 1.58 \text{ (Sds 2.1 g)}, 1.20 \text{ (Sds 1.6 g)}$
S _{DS} (Design spectral response acceleration at short period, g) = 2.5, 2.1, or 1.6 (See attachment)
a _p (In-structure equipment or component amplification factor) = 2.5
R _p (Equipment or component response modification factor) = 6.0
Ω_0 (System overstrength factor) = 1.5
I _p (Importance factor) = 1.5
z/h (Height factor ratio) = 1.0
Equipment or Component Natural Frequencies (Hz) = See attachments
Overall dimensions and weight (or range thereof) = See attachments
Equipment or Components @ grade designed in accordance with ASCE 7-10 Chapter 15: Yes No
Design Basis of Equipment or Components (V/W) =
S _{DS} (Design spectral response acceleration at short period, g) =
S _{D1} (Design spectral response acceleration at 1 second period, g) =
R (Response modification coefficient) =
Ω_0 (System overstrength factor) =
C _d (Deflection amplification factor) =
I_p (Importance factor) = 1.5
Height to Center of Gravity above base =
Equipment or Component Natural Frequencies (Hz) =
Overall dimensions and weight (or range thereof) =
Tank(s) designed in accordance with ASME BPVC, 2015: ☐ Yes ☐ No
List of Attachments Supporting Special Seismic Certification
□ Test Report(s) □ Drawings □ Calculations □ Manufacturer's Catalog
Other(s) (Please Specify): Certified Component Table Attachment
OSHPD Approval (For Office Use Only) – Approval Expires on December 31, 2022
Signature: Date: March 13, 2017
Print Name: Ali Sumer Title: DSE
Special Seismic Certification Valid Up to: S _{DS} (g) = See Above z/h = See Above
Condition of Approval (if applicable):

"Access to Safe, Quality Healthcare Environments that Meet California's Diverse and Dynamic Needs"





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Manufacturer: Grundfos
Product Line: Control MPC

Certified Construction: Powder-coated carbon steel enclosure, NEMA 12

Certified Options: Controller, fuse holders and fuses, surge protector, control transformer, main disconnect switch, motor disconnect switch, various switches and pilot devices, relays, VFD

and filter/fan

Mounting Description: Rigid base mounted

Martil Novik at 1	Number of			Max. Unit Dimensions (in.)		Sds (g),	Unit		
Model Number ¹	Pumps Controlled	Power (HP)	Voltage	Width	Depth	Height	(lb.)	z/h=1 ²	Onit
Control MPC-EC 2x 1.5 ESS 3x208-230/240V, 60Hz	2	1.5	3x208-230/240V	37.4	17.5	59.5	268	2.5	UUT1
Control MPC-EC 2x X ESS 3x208-230/240V, 60Hz	2	1.5 to 25	3x208-230/240V					2.1	Interpolated
Control MPC-EC 2x X ESS 3x460V, 60Hz	2	1.5 to 40	3x460V		17.5 - 21.8	21.8 59.5 - 82.9		2.1	Interpolated
Control MPC-EC 3x X ESS 3x208-230/240V, 60Hz	3	1.5 to 25	3x208-230/240V	37.4 - 64.0			268 - 850	2.1	Interpolated
Control MPC-EC 3x X ESS 3x460V, 60Hz	3	1.5 to 40	3x460V	37.4 - 64.0			208-830	2.1	Interpolated
Control MPC-EC 4x X ESS 3x208-230/240, 60Hz	4	1.5 to 25	3x208-230/240V					2.1	Interpolated
Control MPC-EC 4x X ESS 3x460V, 60Hz	4	1.5 to 40	3x460V					2.1	Interpolated
Control MPC-EC 4x 40 ESS 3x460V, 60Hz	4	40	3x460V	64.0	21.8	82.9	850	2.1	UUT3
Control MPC-EC 2x X ESS 3x460V, 60Hz	2	50 to 60	3x460V					1.6	Interpolated
Control MPC-EC 3x X ESS 3x460V, 60Hz	3	50 to 60	3x460V	64.0 - 72.5 21.8	21.8	82.9	850 - 1,060	1.6	Interpolated
Control MPC-EC 4x X ESS 3x460V, 60Hz	4	50 to 60	3x460V					1.6	Interpolated
Control MPC-EC 4x 60 ESS 3x460V, 60Hz	4	60	3x460V	72.5	21.8	82.9	1,060	1.6	UUT2

^{1.} The "X" in the interpolated model numbers denotes the rated power (HP) value of the unit.

^{2.} Certification level is limited to the lower rating of either the Certified Components, as listed here, or the subcomponents, as listed on the Certified Subcomponent tables.



Manufacturer: Grundfos Product Line: Control MPC

Certified Subcomponents: Enclosures and leg kit

	Enclosures										
Model	Manufacturer	Enclosure Material	Leg Material	NEMA	Overa	II Dimension	ıs (in.)	Weight (lb.)	Mounting	Sds (g),	Unit
Model	ivialiulacturei	Eliciosure iviateriai	Leg Material	Rating	Width	Depth	Height	weight (ib.)	Mounting	z/h=1 ¹	Offic
WM483616NC	Rittal			12	36.0	16.0	48.0	205		2.5	UUT1
TSFM634720NC	Rittal	Powder-coated	Powder-coated	12	47.0	20.0	63.0	365	Rigid base	2.1	Interpolated
TSFM716320NC	Rittal	carbon steel	carbon steel	12	63.0	20.0	71.0	499	mounted	2.1	UUT3
TSFM717120NC	Rittal			12	71.0	20.0	71.0	561		1.6	UUT2

Leg Kit						
Model	Manufacturer	Leg Material	Height (in.)	Sds (g), z/h=1 1	Unit	
FSK1216C	Rittal	Powder-coated carbon steel	12	2.5	UUT1, UUT2, UUT3	

Notes:

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components table.



Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Controllers

	Controllers						
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
98146952	Grundfos	CU352 Controller	Composite	2.1	UUT1, UUT2, UUT3		
96161730	Grundfos	IO351B Expansion Input/Output Module	Composite	2.1	UUT1, UUT2, UUT3		

 Certification level is limited to the lower rating of either the Certified Subcomponer 	ts, as listed here, or the components, as listed on the Certified Components table.
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Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Fuse holders and fuses

Fuse Holders							
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
DFCC2V	Schneider Electric	Class CC 2-pole Fuse Holder	Composite	2.1	UUT1, UUT2, UUT3		
DFCC3V	Schneider Electric	Class CC 3-pole Fuseholder	Composite	2.1	Interpolated		
CH30J3	Bussmann	Class J 3-pole 30A Fuse Holder	Composite	2.5	UUT1		
CH60J3	Bussmann	Class J 3-pole 60A Fuse Holder	Composite	2.1	Interpolated		
J60100-3CR	Bussmann	Class J 3-pole 61-100A Fuseblock	Composite	2.1	UUT2, UUT3		

Fuses							
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
LP-CC1-1/2	Bussmann	Class CC Fuse 1.5A	Copper/Fiberglass	2.1	UUT1, UUT2, UUT3		
LP-CC10	Bussmann	Class CC Fuse 10A	Copper/Fiberglass	2.1	Interpolated		
LP-CC15	Bussmann	Class CC Fuse 15A	Copper/Fiberglass	2.1	Interpolated		
LP-CC20	Bussmann	Class CC Fuse 20A	Copper/Fiberglass	2.1	Interpolated		
LP-CC25	Bussmann	Class CC Fuse 25A	Copper/Fiberglass	2.1	Interpolated		
LP-CC30	Bussmann	Class CC Fuse 30A	Copper/Fiberglass	2.1	Interpolated		
LPJ-10SP	Bussmann	Class J Fuse 10A	Copper/Fiberglass	2.5	UUT1		
LPJ-15SP	Bussmann	Class J Fuse 15A	Copper/Fiberglass	2.1	Interpolated		
LPJ-20SP	Bussmann	Class J Fuse 20A	Copper/Fiberglass	2.1	Interpolated		
LPJ-25SP	Bussmann	Class J Fuse 25A	Copper/Fiberglass	2.1	Interpolated		
LPJ-30SP	Bussmann	Class J Fuse 30A	Copper/Fiberglass	2.1	Interpolated		
LPJ-40SP	Bussmann	Class J Fuse 40A	Copper/Fiberglass	2.1	Interpolated		
LPJ-50SP	Bussmann	Class J Fuse 50A	Copper/Fiberglass	2.1	Interpolated		
LPJ-60SP	Bussmann	Class J Fuse 60A	Copper/Fiberglass	2.1	Interpolated		
LPJ-80SP	Bussmann	Class J Fuse 80A	Copper/Fiberglass	2.1	UUT3		
LPJ-100SP	Bussmann	Class J Fuse 100A	Copper/Fiberglass	1.6	UUT2		

Note

^{1.} Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components table.



Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Surge protector

Surge Protector					
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit
SDSA3650	Schneider Electric	Surge Protector 3 Phase 600VAC	Composite	2.1	UUT1, UUT2, UUT3

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1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components tab	Certification level is limited to the lower ratin	g of either the Certified Subcomponent	s, as listed here, or the components	s, as listed on the Certified Components table
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Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Control transformer

	Control Transformer								
	Model	Manufacturer	Description	Housing Material	Winding Material	Sds (g), z/h=1 1	Unit		
907	OT300D50	Schneider Electric	300VA Control Transformer 208/230/460/575 x 120	Carbon Steel	Copper	2.1	UUT1, UUT2, UUT3		

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components	ponents table.
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Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Main disconnect switches

Main Disconnect Switches								
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit			
LK4DU3CN	Schneider Electric	Nonfusible Compact Disconnect Switch 30A	Composite	2.5	UUT1			
LK4GU3CN	Schneider Electric	Nonfusible Compact Disconnect Switch 60A	Composite	2.1	Interpolated			
LK4JU3CN	Schneider Electric	Nonfusible Compact Disconnect Switch 100A	Composite	2.1	Interpolated			
LK4JU3N	Schneider Electric	Nonfusible Disconnect Swtich 100A	Composite	2.1	Interpolated			
LK4MU3N	Schneider Electric	Nonfusible Disconnect Switch 200A	Composite	2.1	Interpolated			
LK4QU3N	Schneider Electric	Nonfusible Disconnect Switch 400A	Composite	2.1	UUT2, UUT3			

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Co



Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Motor disconnect switches

Motor Disconnect Switches							
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
VVE2	Schneider Electric	Motor Disconnect Switch 25A	Composite	2.5	UUT1		
VVE3	Schneider Electric	Motor Disconnect Switch 45A	Composite	2.1	Interpolated		
VVE4	Schneider Electric	Motor Disconnect Switch 63A	Composite	2.1	UUT3		
VCCF5	Schneider Electric	Motor Disconnect Switch 100A	Composite	1.6	UUT2		

 Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Cor 	mponents table.
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Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Switches and pilot devices

Switches and Pilot Devices							
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
XB5AD25	Schneider Electric	2-position Maintained Selector Switch 1NO+1NC	Composite	2.1	UUT1, UUT2, UUT3		
XB5AW34G5	Schneider Electric	Illuminated Pushbutton, Red, 1NO+1NC	Composite	2.1	UUT1, UUT2, UUT3		
XB5AVG3	Schneider Electric	Pilot Light, Green, LED 120VAC	Composite	2.1	UUT1, UUT2, UUT3		
XB5KSG	Schneider Electric	Annunciator, 120 VAC 85 dB	Composite	2.1	UUT1, UUT2, UUT3		

Note:

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components table.

Special Seismic Certification
Certified Subcomponents



Manufacturer: Grundfos
Product Line: Control MPC

Certified Subcomponents: Relays

Relays							
Model	Manufacturer	Description	Material	Sds (g), z/h=1 1	Unit		
RXM2AB2F7	Schneider Electric	Miniature Plug-in Relay, DPDT, 120VAC	Composite	2.1	UUT1, UUT2, UUT3		
RXZE2S108M	Schneider Electric	Relay Socket	Composite	2.1	UUT1. UUT2. UUT3		

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 Certification level is limited to the lower ratin 	g of either the Certified Subcomponents	s, as listed here, or the components	, as listed on the Certified Components table.



Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: VFD

Certified Subcom	VFD							
Model	Manufacturer	Description	Enclosure	Material	Sds (g), z/h=1 ¹	Unit		
96754517	Grundfos	CUE 3x200-240V 1.5HP	A2	Composite, aluminum, carbon steel housing	2.5	UUT1		
96754520	Grundfos	CUE 3x200-240V 2HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754532	Grundfos	CUE 3x200-240V 3HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754535	Grundfos	CUE 3x200-240V 5HP	A3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754536	Grundfos	CUE 3x200-240V 7.5HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754538	Grundfos	CUE 3x200-240V 10HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754539	Grundfos	CUE 3x200-240V 15HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754552	Grundfos	CUE 3x200-240V 20HP	B4	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754553	Grundfos	CUE 3x200-240V 25HP	B4	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754677	Grundfos	CUE 3x380-500V 1.5HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754678	Grundfos	CUE 3x380-500V 2HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754679	Grundfos	CUE 3x380-500V 3HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754681	Grundfos	CUE 3x380-500V 5HP	A2	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754692	Grundfos	CUE 3x380-500V 7.5HP	A3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754693	Grundfos	CUE 3x380-500V 10HP	A3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754694	Grundfos	CUE 3x380-500V 15HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754695	Grundfos	CUE 3x380-500V 20HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754696	Grundfos	CUE 3x380-500V 25HP	В3	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754697	Grundfos	CUE 3x380-500V 30HP	B4	Composite, aluminum, carbon steel housing	2.1	Interpolated		
96754698	Grundfos	CUE 3x380-500V 40HP	B4	Composite, aluminum, carbon steel housing	2.1	UUT3		
96754699	Grundfos	CUE 3x380-500V 50HP	B4	Composite, aluminum, carbon steel housing	1.6	Interpolated		
96754700	Grundfos	CUE 3x380-500V 60HP	C3	Composite, aluminum, carbon steel housing	1.6	UUT2		

Note:

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Components table.



Manufacturer: Grundfos

Product Line: Control MPC

Certified Subcomponents: Filter/fan units

Fi	ltar	/Fan	Units

		Filter/Fan Units			
Model	Manufacturer	Description	Material	Sds (g), z/h=1 ¹	Unit
3241.110	Rittal	Filter/Fan Unit, 147 CFM, 115VAC	Composite	2.5	UUT1
3243.110	Rittal	Filter/Fan Unit, 353 CFM, 115VAC	Composite	2.1	Interpolated
3245.510	Rittal	Filter/Fan Unit, 530 CFM, 115VAC	Composite	2.1	UUT2, UUT3
3110.000	Rittal	Enclosure Internal Thermostat	Composite	2.1	UUT1, UUT2, UUT3

1. Certification level is limited to the lower rating of either the Certified Subcomponents, as listed here, or the components, as listed on the Certified Compo
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Special Seismic Certification Tested Components



Manufacturer: Grundfos

Product Line: Control MPC

Tested Product Construction: Powder-coated carbon steel enclosure, NEMA 12

Tested Options: Controller, fuse holders and fuses, surge protector, control transformer, main disconnect switch, motor disconnect switch, various switches and pilot devices, relays,

VFD and filter/fan

Tested Mounting Description: Rigid base mounted

Mandal Nivershau	Number of Pumps	Ш	Danner	Di	mensions (in)	\\\a:= a+ (a)	Cala (a) = /b 1	l lada
Model Number	Controlled	HP	Power	Width	Depth	Height	Weight (lb)	Sds (g), z/h=1	Unit
Control MPC-EC 2x 1.5 ESS 3x208-230/240V, 60Hz	2	1.5	3x208-230/240V	37.4	17.5	59.5	268	2.50	UUT1
Control MPC-EC 4x 40 ESS 3x460V, 60Hz	4	40	3x460V	64.0	21.8	82.9	850	2.10	UUT3
Control MPC-EC 4x 60 ESS 3x460V, 60Hz	4	60	3x460V	72.5	21.8	82.9	1,060	1.60	UUT2

UUT1



UNIT UNDER TEST (UUT) Summary Sheet

Manufacturer: Grundfos

Product Line: Control MPC

Model Number: Control MPC-EC 2x 1.5 ESS 3x208-230/240V, 60Hz

Product Construction Summary:

Powder-coated carbon steel cabinet

Options / Component Summary:

208V unit with controller, fuses, surge protector, control transformer, main disconnect switch, motor disconnect switch and various other switches and pilot devices, relays, VFD and filter/fan.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component attachment system and force-resisting systems was maintained.

UUT Properties										
Unit	Operating Weight (lb)		Dimensions (inches)			Lowest Natural Frequency (Hz)				
			Width	Depth	Height	Front-Back	Side-Side	Vertical		
UUT1	268		37.4	17.5	59.5	7.5	16.0	19.0		
Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2016	ICC-ES AC156	2.5	1.0	1.5	4.00	3.00	1.67	0.67		

Unit Mounting Description:



The unit was mounted to the DCL shake table interface plate with eight 1/2-inch diameter Grade 5 bolts.

UUT2



UNIT UNDER TEST (UUT) Summary Sheet

Manufacturer: Grundfos

Product Line: Control MPC

Model Number: Control MPC-EC 4x 40 ESS 3x460V, 60Hz

Product Construction Summary:

Powder-coated carbon steel cabinet

Options / Component Summary:

460V unit with controller, fuses, surge protector, control transformer, main disconnect switch, motor disconnect switch and various other switches and pilot devices, relays, VFD and filter/fan.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component attachment system and force-resisting systems was maintained.

UUT Properties										
Unit	Operating Weight (lb)		Dir	nensions (incl	hes)	Lowest Natural Frequency (Hz)				
			Width	Depth	Height	Front-Back	Side-Side	Vertical		
UUT2	1,060		72.5	21.8	82.9	2.0	7.0	32.3		
Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2016	ICC-ES AC156	1.6	1.0	1.5	2.56	1.92	1.07	0.43		

Unit Mounting Description:



The unit was mounted to the DCL shake table interface plate with four 1/2-inch diameter Grade 5 bolts.

UUT3



UNIT UNDER TEST (UUT) Summary Sheet

Manufacturer: Grundfos

Product Line: Control MPC

Model Number: Control MPC-EC 4x 60 ESS 3x460V, 60Hz

Product Construction Summary:Powder-coated carbon steel cabinet

Options / Component Summary:

460V unit with controller, fuses, surge protector, control transformer, main disconnect switch, motor disconnect switch and various other switches and pilot devices, relays, VFD and filter/fan.

Note: The UUT was operational before and after shaking and was full of operating content during the tests. The structural integrity of the component attachment system and force-resisting systems was maintained.

UUT Properties										
Unit	Operating Weight (lb)		Dir	nensions (incl	nes)	Lowest Natural Frequency (Hz)				
Offic			Width	Depth	Height	Front-Back	Side-Side	Vertical		
UUT3	850		64.0	21.8	82.9	12.0	8.3	>33.3		
Seismic Test Parameters										
Building Code	Test Criteria	Sds (g)	z/h	lp	Aflx-H (g)	Arig-H (g)	Aflx-V (g)	Arig-V (g)		
CBC 2016	ICC-ES AC156	2.1	1.0	1.5	3.36	2.52	1.40	0.56		

Unit Mounting Description:



The unit was mounted to the DCL shake table interface plate with four 1/2-inch diameter Grade 5 bolts and 2-inch square 1/4-inch thick plate washers.